

Job Set #49



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.3804

Job Sheet 175033



Part No: 647.3804

Job Qty: 2 ea

Part Name: Lower Cutter Assembly High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Due Date: 4/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	2 Ea		4/18/18	0.00	0.00	Start Up Stores/Pkg-1		DAS 6 APR 13 2018
110	Packaging	2 pcs		4/18/18	0.00	0.00	Packaging1-1		DAS 6 APR 13 2018
120	Small Fab	2 pcs		4/19/18	0.00	0.90	Small Fab-1		DAS 6 APR 13 2018
130	QC	2 pcs		4/19/18	0.00	0.00	QC5		DAS 6 APR 13 2018
140	Packaging	2 pcs		4/19/18	0.00	0.00	Packaging3-1		DAS 6 APR 20 2018
150	QC21-SA	2 Ea		4/19/18	0.00	0.00	QC21		DAS 6 APR 20 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	509437
647.3902	Lower Deflector Assembly, High	2 Ea (1 ea)	90-Start up Operation	5044634
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5027543
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	0	0
	647.3902	2	2	0
	MS21042L08	6	2,583	0
	MS27039-08-19	6	2,206	0
	NAS1149FN832P	12	4,000	0

Part Specifications

Specifications could not be found.



Container No: S060713



Part: 647.3804

Job No: 175033

Serial No/Batch: S060713

Revision:

Inspector:

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